SCHAEFFLER

LuK GearBOX, Part Number: 462 0210 10

Transmission Data	ManufacturerType:	Opel / Vauxhall / Fiat Gruppe M32 / C544.6	
1	Design:	6-speed manual transmission	
Fleet Data	Vehicle:	Opel / Vauxhall: Adam, Astra J+K, Cascada, Corsa D+E, Insignia, Mokka, Meriva, Fiat: Bravo II Lancia: Delta III	
	Fleet (VIO):	approx. 3.5 million vehicles linked via K-Type-#	
Box Content	3		
	4		

- The M32 transmission is termed C544 in the Fiat Group.
- Due to further technical developments of the M32 transmission there are three LuK GearBOX sets (462 0150 10 / 462 0194 10 / 462 0210 10).
- The exact part number is determined by the build date of the transmission. In this case the production period of the gearbox is from 02/2012.
- No repair instructions available from OE.

No.	Description	Mounting Position	Part	Dimensions (mm)
1	Main bearing input shaft	Engine side	Tapered roller bearing	25.00 x 51.40 x 13.10
2	Main bearing input shaft	Gearbox side	Tapered roller bearing	28.00 x 62.00 x 17.30
3	Main bearing output shaft 1	Engine side	Tapered roller bearing	45.00 x 88.00 x 16.70
4	Main bearing output shaft 1	Gearbox side	Tapered roller bearing	24.98 x 62.00 x 17.30
5	Main bearing output shaft 2	Engine side	Tapered roller bearing	45.00 x 88.00 x 16.70
6	Main bearing output shaft 2	Gearbox side	Tapered roller bearing	24.98 x 62.00 x 17.30
7	Main bearing differential	Engine side	Tapered roller bearing	41.00 x 73.00 x 21.05
8	Main bearing differential	Gearbox side	Tapered roller bearing	41.00 x 73.00 x 21.05
9	Seal ring input shaft	Engine side	Shaft sealing ring	
10	Seal rings differential	Engine/Gearbox side	Shaft sealing rings	
11	Seal ring differential		O-ring	
12	Seal ring shift tower		O-ring	