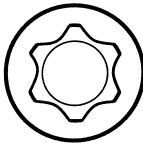
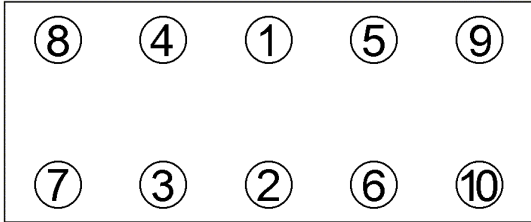


|                                                                                                                                         |                                             |                                                                                   |                                                                                                   |                                       |
|-----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                |                                             | <b>075.820</b>                                                                    | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                        |                                             | passend für / suitable for                                                        |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                             |                                             | adaptable à / adaptable a                                                         |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                           |                                             | <b>Citroën, Peugeot</b>                                                           |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                          |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete           |                                                                                                   |                                       |
|                                                        |                                             |  |                                                                                                   |                                       |
| 267.550<br>M12x1,5x126                                                                                                                  |                                             |                                                                                   |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                         | * 20 Nm<br>60 Nm<br>➤ 220°                  |                                                                                   |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                             |                                             |                                                                                   |                                                                                                   |                                       |
| ✱                                                                                                                                       | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                       | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                                                                       | Warmlauf (80°C)                             | warm up time (80°C)                                                               | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                                                                       | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                      | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                                                                       | Setzzeit                                    | relaxation time                                                                   | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                                                                       | Drehwinkel                                  | torque angle                                                                      | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                          |                                             |                                                                                   |                                                                                                   |                                       |
| ✱ 1,3 mm, Ø 86 mm, 1 Kerbe/notch/encoche/muesca                                                                                         |                                             |                                                                                   |                                                                                                   |                                       |
| Mot.: DW10 TD/UTD/ATED/BTED, RHS, RHV, RHX, RHZ<br>2,0 Ltr. HDi Diesel                                                                  |                                             |                                                                                   |                                                                                                   |                                       |
| Berlingo, C5, Evasion, Jumper, Jumpy, Xantia, Xsa<br>Scudo, Ulysse, Zeta, 206, 306, 307, 406, 407, 607<br>Expert, Partner, Grand Vitara |                                             |                                                                                   |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                          |                                             | <b>*075.820*</b>                                                                  |                                                                                                   |                                       |