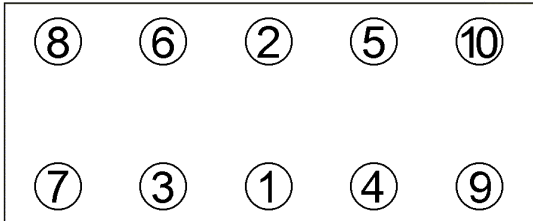


|                                                                                                                 |                                                |                                                                                   |                                                                                                   |                                          |
|-----------------------------------------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|------------------------------------------|
| Anziehvorschrift für Zylinderkopf                                                                               |                                                | 104.604                                                                           | <br>Das Original |                                          |
| Tightening Instructions for Cylinder Head                                                                       |                                                | passend für / suitable for<br>adaptable à / adaptable a<br><br>Fiat               |                                                                                                   |                                          |
| Instructions de serrage pour culasse                                                                            |                                                |                                                                                   |                                                                                                   |                                          |
| Prescripciones de apriete para culatas                                                                          |                                                |                                                                                   |                                                                                                   |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                  |                                                | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete           |                                                                                                   |                                          |
| <br><br>760.720<br>M 9x1,25x96 |                                                |  |                                                                                                   |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                 | *<br><br>➤<br>➤                                | 20 Nm<br>30 Nm<br>90°<br>90°                                                      |                                                                                                   |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                     |                                                |                                                                                   |                                                                                                   |                                          |
| ✱                                                                                                               | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder<br>head bolts                                                    | utiliser des vis<br>neuves                                                                        | emplar tornillos nuevos                  |
| ★                                                                                                               | Warmlauf (80°C)                                | warm up time (80°C)                                                               | chauffage (80°C)                                                                                  | calentamiento (80°C)                     |
| □                                                                                                               | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten<br>each bolt                                                   | deserrer et serrer<br>vis par vis                                                                 | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                               | Setzzeit                                       | relaxation time                                                                   | durée de tassement                                                                                | tiempo de espera                         |
| ➤                                                                                                               | Drehwinkel                                     | torque angle                                                                      | angle de serrage                                                                                  | ángulo de giro                           |
| Motortyp / Engine type / Type de moteur / Tipo de motor                                                         |                                                |                                                                                   |                                                                                                   |                                          |
| Ø 72 mm                                                                                                         |                                                |                                                                                   |                                                                                                   |                                          |
| Mot.: 178 F3.011/178 F5.038                                                                                     |                                                |                                                                                   |                                                                                                   |                                          |
| 1,4 Ltr. 8V Fire EVO Flex-Fuel                                                                                  |                                                |                                                                                   |                                                                                                   |                                          |
| Albea, Idea, Palio, Siena                                                                                       |                                                |                                                                                   |                                                                                                   |                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                  |                                                |                                                                                   | *104.604*                                                                                         |                                          |