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|-------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                            |                                                | <b>125.272</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Honda</b> | <br><b>Das Original</b> |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                    |                                                |                                                                                               |                                                                                                          |                                          |
| <b>Instructions de serrage pour culasse</b>                                                                                         |                                                |                                                                                               |                                                                                                          |                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                                       |                                                |                                                                                               |                                                                                                          |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                      |                                                | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                       |                                                                                                          |                                          |
| <div><div>⑧</div><div>⑥</div><div>①</div><div>③</div><div>⑨</div><div>⑩</div><div>④</div><div>②</div><div>⑤</div><div>⑦</div></div> |                                                |                                                                                               |                                                                                                          |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                     | *<br>➤<br>➤<br>➤                               | 49 Nm<br>110°<br>100°<br>100°                                                                 |                                                                                                          |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                         |                                                |                                                                                               |                                                                                                          |                                          |
| ✱                                                                                                                                   | neue Zylinderkopf-<br>schrauben verwenden      | use new cylinder<br>head bolts                                                                | utiliser des vis<br>neuves                                                                               | emplar tornillos nuevos                  |
| ★                                                                                                                                   | Warmlauf (80°C)                                | warm up time (80°C)                                                                           | chauffage (80°C)                                                                                         | calentamiento (80°C)                     |
| ☐                                                                                                                                   | Schrauben einzeln lösen<br>und wieder anziehen | loosen and tighten<br>each bolt                                                               | deserrer et serrer<br>vis par vis                                                                        | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                                                   | Setzzeit                                       | relaxation time                                                                               | durée de tassement                                                                                       | tiempo de espera                         |
| ➤                                                                                                                                   | Drehwinkel                                     | torque angle                                                                                  | angle de serrage                                                                                         | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                      |                                                |                                                                                               |                                                                                                          |                                          |
| ✚ 1,3 mm, Ø 86 mm, 1 Loch/hole/trou/agujero                                                                                         |                                                |                                                                                               |                                                                                                          |                                          |
| Mot.: N22A1/A2<br>2,2 CTDI                                                                                                          |                                                |                                                                                               |                                                                                                          |                                          |
| Accord, Civic CR-V, FR-V                                                                                                            |                                                |                                                                                               |                                                                                                          |                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                      |                                                |                                                                                               | *125.272*                                                                                                |                                          |