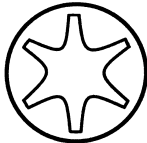
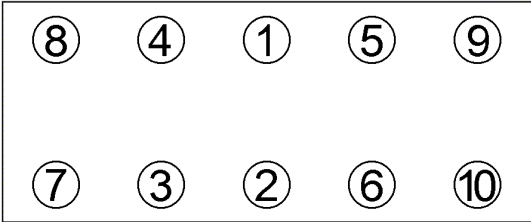


|                                                                                    |                                             |                                                                                        |                                                                                                   |                                       |
|------------------------------------------------------------------------------------|---------------------------------------------|----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                           |                                             | <b>147.001</b>                                                                         | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                   |                                             | passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Citroën, Peugeot</b> |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                        |                                             |                                                                                        |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                      |                                             |                                                                                        |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                     |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                |                                                                                                   |                                       |
|   |                                             |       |                                                                                                   |                                       |
| 758.260<br>M 12 x 150                                                              |                                             |                                                                                        |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                    | * 20 Nm<br>60 Nm<br>➤ 90°<br>➤ 90°          |                                                                                        |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                        |                                             |                                                                                        |                                                                                                   |                                       |
| ✱                                                                                  | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                            | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                  | Warmlauf (80°C)                             | warm up time (80°C)                                                                    | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| ☐                                                                                  | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                           | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                  | Setzzeit                                    | relaxation time                                                                        | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                  | Drehwinkel                                  | torque angle                                                                           | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                     |                                             |                                                                                        |                                                                                                   |                                       |
| ✱ 1,52 mm, Ø 86 mm                                                                 |                                             |                                                                                        |                                                                                                   |                                       |
| Mot.: XUD11ATE/BTE, P8A, P8C, PHZ, PJZ<br>2,1 Ltr. Turbodiesel 12V; 80 kW (110 PS) |                                             |                                                                                        |                                                                                                   |                                       |
| Evasion, Xantia, XM, 406, 605, 806<br>Fiat Ulysse, Lancia Zeta                     |                                             |                                                                                        |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601     |                                             | <b>*147.001*</b>                                                                       |                                                                                                   |                                       |