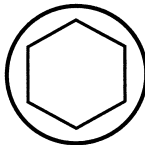
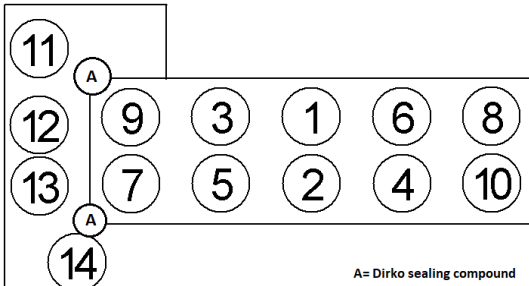


|                                                                                                                                                                                 |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------|------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                        |                                                                              | <b>257.370</b>                                                                                                 | <br>Das Original |                                                 |                                                                              |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                |                                                                              | passend für / suitable for                                                                                     |                                                                                                   |                                                 |                                                                              |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                     |                                                                              | adaptable à / adaptable a                                                                                      |                                                                                                   |                                                 |                                                                              |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                   |                                                                              | <b>Nissan</b>                                                                                                  |                                                                                                   |                                                 |                                                                              |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                  |                                                                              | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                        |                                                                                                   |                                                 |                                                                              |
|                                                                                                | 290.330<br>M10x1,5x93                                                        | <br>A= Dirko sealing compound |                                                                                                   |                                                 |                                                                              |
| <table><tr><td>Anziehen/<br/>Tightening/<br/>Serrage/<br/>Apriete</td><td>1-10<br/>✱ 29 Nm<br/>59 Nm<br/>☐ 29 Nm<br/>➤ 50 - 55°<br/><br/>11-14<br/>6,8-8,0 Nm</td></tr></table> |                                                                              |                                                                                                                |                                                                                                   | Anziehen/<br>Tightening/<br>Serrage/<br>Apriete | 1-10<br>✱ 29 Nm<br>59 Nm<br>☐ 29 Nm<br>➤ 50 - 55°<br><br>11-14<br>6,8-8,0 Nm |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                 | 1-10<br>✱ 29 Nm<br>59 Nm<br>☐ 29 Nm<br>➤ 50 - 55°<br><br>11-14<br>6,8-8,0 Nm |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                     |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| ✱                                                                                                                                                                               | neue Zylinderkopf-schrauben verwenden                                        | use new cylinder head bolts                                                                                    | utiliser des vis neuves                                                                           | emplar tornillos nuevos                         |                                                                              |
| ★                                                                                                                                                                               | Warmlauf (80°C)                                                              | warm up time (80°C)                                                                                            | chauffage (80°C)                                                                                  | calentamiento (80°C)                            |                                                                              |
| ☐                                                                                                                                                                               | Schrauben einzeln lösen und wieder anziehen                                  | loosen and tighten each bolt                                                                                   | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo           |                                                                              |
| ●                                                                                                                                                                               | Setzzeit                                                                     | relaxation time                                                                                                | durée de tassement                                                                                | tiempo de espera                                |                                                                              |
| ➤                                                                                                                                                                               | Drehwinkel                                                                   | torque angle                                                                                                   | angle de serrage                                                                                  | ángulo de giro                                  |                                                                              |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                                                                  |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| Ø: 81,0mm; $\frac{\pi}{8}$ : 0,6mm                                                                                                                                              |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| Mot: QG18DE                                                                                                                                                                     |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| 1,8 ltr.<br>84-85 kW (114-116 PS)                                                                                                                                               |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| Almera II, Almera Tino, Primera                                                                                                                                                 |                                                                              |                                                                                                                |                                                                                                   |                                                 |                                                                              |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                  |                                                                              |                                                                                                                | <b>*257.370*</b>                                                                                  |                                                 |                                                                              |