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|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                       |                                             | <b>302.850</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Nissan</b> | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                               |                                             |                                                                                                |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                                    |                                             |                                                                                                |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                                  |                                             |                                                                                                |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                 |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                        |                                                                                                   |                                       |
| <div><div><div>⑨</div><div>③</div><div>①</div><div>⑥</div><div>⑧</div><div>⑦</div><div>⑤</div><div>②</div><div>④</div><div>⑩</div></div></div> |                                             |                                                                                                |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                | *<br>➤<br>□<br><br>➤<br>➤                   | 40 Nm<br>60°<br>360°<br>40 Nm<br>75°<br>75°                                                    |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                    |                                             |                                                                                                |                                                                                                   |                                       |
| ✱                                                                                                                                              | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                    | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                                                                              | Warmlauf (80°C)                             | warm up time (80°C)                                                                            | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                                                                              | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                   | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                                                                              | Setzzeit                                    | relaxation time                                                                                | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                                                                              | Drehwinkel                                  | torque angle                                                                                   | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                                 |                                             |                                                                                                |                                                                                                   |                                       |
| Ø: 78,6 mm; 1/2: 0,40 mm                                                                                                                       |                                             |                                                                                                |                                                                                                   |                                       |
| Mot: HR16DE<br>1,6 ltr.<br>69-86 kW (94-117 PS)                                                                                                |                                             |                                                                                                |                                                                                                   |                                       |
| Cube, Juke, Micra III, Note<br>NV200, Qashqai, Tida                                                                                            |                                             |                                                                                                |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                 |                                             |                                                                                                | <b>*302.850*</b>                                                                                  |                                       |