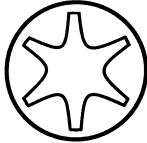
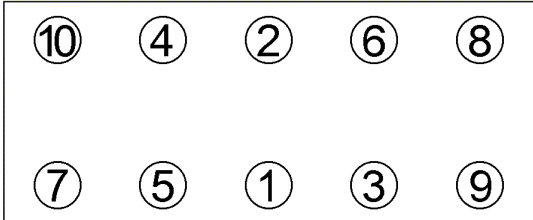


|                                                                                                                |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
|----------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Anziehvorschrift für Zylinderkopf                                                                              |                                                                                                                                          | 468.860<br>passend für / suitable for<br>adaptable à / adaptable a<br><br>Ford                                              | <br>Das Original                                                                                                                                                                  |
| Tightening Instructions for Cylinder Head                                                                      |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Instructions de serrage pour culasse                                                                           |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Prescripciones de apriete para culatas                                                                         |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                 |                                                                                                                                          | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                                     |                                                                                                                                                                                                                                                                    |
| <br><br>802.870<br>M 10 x 102 |                                                                                                                                          |                                            |                                                                                                                                                                                                                                                                    |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                |                                                                                                                                          | * 25 Nm<br>45 Nm<br>► 105°                                                                                                  |                                                                                                                                                                                                                                                                    |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                    |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| *<br>★<br>□<br>●<br>►                                                                                          | neue Zylinderkopf-<br>schrauben verwenden<br>Warmlauf (80°C)<br>Schrauben einzeln lösen<br>und wieder anziehen<br>Setzzeit<br>Drehwinkel | use new cylinder<br>head bolts<br>warm up time (80°C)<br>loosen and tighten<br>each bolt<br>relaxation time<br>torque angle | utiliser des vis<br>neuves<br>chauffage (80°C)<br>deserrer et serrer<br>vis par vis<br>durée de tassement<br>angle de serrage<br>emplar tornillos nuevos<br>calentamiento (80°C)<br>aflojar y apretar<br>tornillo a tornillo<br>tiempo de espera<br>ángulo de giro |
| Motortyp / Engine type / Type de moteur / Tipo de motor                                                        |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Ø: 86,5 mm; ½: 1,75 mm                                                                                         |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Mot: Zetec-E SEFI 2,0 ltr.96-100 KW<br>NGA;NGB;NGC;NGD                                                         |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| Mondeo 02/1993>05/1998                                                                                         |                                                                                                                                          |                                                                                                                             |                                                                                                                                                                                                                                                                    |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                 |                                                                                                                                          | *468.860*                                                                                                                   |                                                                                                                                                                                                                                                                    |