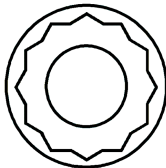
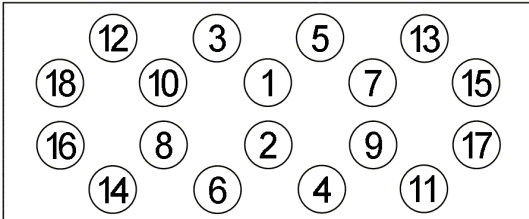


|                                                                                                                                                                                                                                          |                                             |                                                                                                |                                                                                                   |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                                                                 |                                             | <b>573.176</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Toyota</b> | <br>Das Original |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                                                                         |                                             |                                                                                                |                                                                                                   |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                                                              |                                             |                                                                                                |                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                                                                            |                                             |                                                                                                |                                                                                                   |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                                                                           |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                        |                                                                                                   |
|                                                                                                                                                         |                                             |               |                                                                                                   |
| 708.250<br>M 11 x 130/152                                                                                                                                                                                                                |                                             |                                                                                                |                                                                                                   |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                                                                          | A<br>34 Nm<br>64 Nm<br>84 Nm                | B<br>24 Nm<br>44 Nm<br>➤ 90°<br>➤ 90°                                                          |                                                                                                   |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                                                              |                                             |                                                                                                |                                                                                                   |
| ✱                                                                                                                                                                                                                                        | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                    | utiliser des vis neuves<br>emplar tornillos nuevos                                                |
| ★                                                                                                                                                                                                                                        | Warmlauf (80°C)                             | warm up time (80°C)                                                                            | chauffage (80°C)<br>calentamiento (80°C)                                                          |
| □                                                                                                                                                                                                                                        | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                   | deserrer et serrer vis par vis<br>aflojar y apretar tornillo a tornillo                           |
| ●                                                                                                                                                                                                                                        | Setzzeit                                    | relaxation time                                                                                | durée de tassement<br>tiempo de espera                                                            |
| ➤                                                                                                                                                                                                                                        | Drehwinkel                                  | torque angle                                                                                   | angle de serrage<br>ángulo de giro                                                                |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>85 mm Ø<br><br>Corolla CE80, CE90, Corona CT140, ab 1983><br>Liteace CM20, CM35, ab 1983><br>Mot.1C, 1,8 Ltr. Diesel, 48 kW (65 PS)<br>Camry, Vista CV10, ab 1983> |                                             |                                                                                                |                                                                                                   |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                                                                           |                                             | <b>*573.176*</b>                                                                               |                                                                                                   |