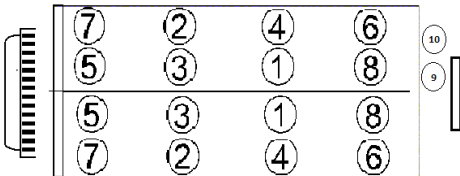


|                                                                                                                                                                                                                       |                                             |                                                                                                        |                                                                                                          |                                       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|--------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                                              |                                             | <b>633.960</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Toyota / Lexus</b> | <br><b>Das Original</b> |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                                                      |                                             |                                                                                                        |                                                                                                          |                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                                           |                                             |                                                                                                        |                                                                                                          |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                                                         |                                             |                                                                                                        |                                                                                                          |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                                                        |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                |                                                                                                          |                                       |
| <div><div>A</div><div>B</div></div>                 |                                             |                       |                                                                                                          |                                       |
|                                                                                                                                                                                                                       |                                             | 9 / 10 = M8                                                                                            |                                                                                                          |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                                                       |                                             | 18 Nm<br>36 Nm<br>90°<br>90°<br>M8 = 30 Nm                                                             |                                                                                                          |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                                           |                                             |                                                                                                        |                                                                                                          |                                       |
| ✱                                                                                                                                                                                                                     | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                            | utiliser des vis neuves                                                                                  | emplar tornillos nuevos               |
| ★                                                                                                                                                                                                                     | Warmlauf (80°C)                             | warm up time (80°C)                                                                                    | chauffage (80°C)                                                                                         | calentamiento (80°C)                  |
| ☐                                                                                                                                                                                                                     | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                           | deserrer et serrer vis par vis                                                                           | aflojar y apretar tornillo a tornillo |
| ●                                                                                                                                                                                                                     | Setzzeit                                    | relaxation time                                                                                        | durée de tassement                                                                                       | tiempo de espera                      |
| ➤                                                                                                                                                                                                                     | Drehwinkel                                  | torque angle                                                                                           | angle de serrage                                                                                         | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                                                                                                        |                                             |                                                                                                        |                                                                                                          |                                       |
| Mot.: 1GR-FE / 6GR-FE<br>4,0 Ltr. V6 Dual VVT-i<br>176-282 kw (239-282 PS)<br>08.2009 -><br>mounting position: right<br>FJ Cruiser, 4Runner, Land Cruiser Prado,<br>Land Cruiser, Coaster,<br>Tundra, Lexus GX400/460 |                                             |                                                                                                        |                                                                                                          |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                                                        |                                             |                                                                                                        | <b>*633.960*</b>                                                                                         |                                       |