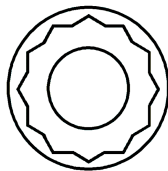
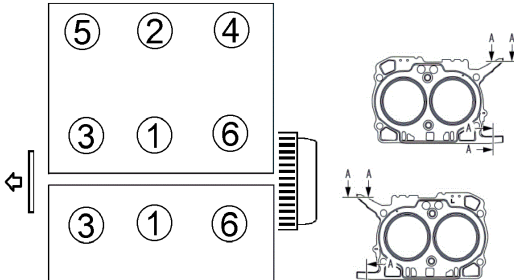


|                                                                                                                                       |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
|---------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                              |                                                                                                                                                     | <b>648.610</b>                                                                                                              |                                              |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                      |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
| <b>Instructions de serrage pour culasse</b>                                                                                           |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
| <b>Prescripciones de apriete para culatas</b>                                                                                         |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                        |                                                                                                                                                     | passend für / suitable for<br>adaptable à / adaptable a                                                                     |                                                                                                                               |
|                                                                                                                                       |                                                                                                                                                     | <b>Subaru / Toyota / Scion</b>                                                                                              |                                                                                                                               |
|                                                                                                                                       |                                                                                                                                                     | <b>Das Original</b>                                                                                                         |                                                                                                                               |
|                                                      |                                                                                                                                                     |                                            |                                                                                                                               |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                       | Pos. A: Dirko<br>Compund<br>* 1 - 6: 20 Nm<br>1 - 6: 100 Nm<br>➤ 1 - 6: losen 360°<br>1 - 6: 20 Nm<br>1 - 6: 42 Nm<br>➤ 1 & 2: 100°<br>➤ 3 - 6: 50° |                                                                                                                             |                                                                                                                               |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                           |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
| *<br>★<br>□<br>●<br>➤                                                                                                                 | neue Zylinderkopf-<br>schrauben verwenden<br>Warmlauf (80°C)<br>Schrauben einzeln lösen<br>und wieder anziehen<br>Setzzeit<br>Drehwinkel            | use new cylinder<br>head bolts<br>warm up time (80°C)<br>loosen and tighten<br>each bolt<br>relaxation time<br>torque angle | utiliser des vis<br>neuves<br>chauffage (80°C)<br>deserrer et serrer<br>vis par vis<br>durée de tassement<br>angle de serrage |
|                                                                                                                                       | emplar tornillos nuevos<br>calentamiento (80°C)<br>aflojar y apretar<br>tornillo a tornillo<br>tiempo de espera<br>ángulo de giro                   |                                                                                                                             |                                                                                                                               |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                                                        |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
| 2.0 ltr. 16V<br>Mot.: FA20<br>mounting position: left<br>Ø: 89,5 mm / ±: 0,5 mm<br><br>Toyota GT 86<br>Subaru BRZ<br>Scion FR-S Coupe |                                                                                                                                                     |                                                                                                                             |                                                                                                                               |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                        |                                                                                                                                                     | <b>*648.610*</b>                                                                                                            |                                                                                                                               |