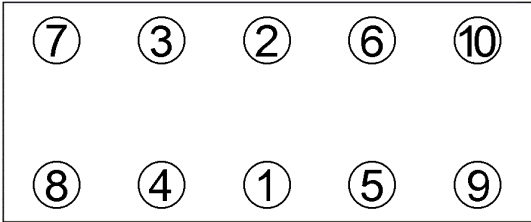


|                                                                                                       |                                             |                                                                                   |                                                                                                   |                                       |
|-------------------------------------------------------------------------------------------------------|---------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                              |                                             | <b>718.321</b>                                                                    | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                      |                                             | passend für / suitable for                                                        |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                           |                                             | adaptable à / adaptable a                                                         |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                         |                                             | <b>Peugeot</b>                                                                    |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                        |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete           |                                                                                                   |                                       |
|                      |                                             |  |                                                                                                   |                                       |
| 330.390<br>M 11x1,5x147                                                                               |                                             |                                                                                   |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                       | * 20 Nm<br>40 Nm<br>➤ 130°<br>➤ 130°        |                                                                                   |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                           |                                             |                                                                                   |                                                                                                   |                                       |
| *                                                                                                     | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                       | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                                     | Warmlauf (80°C)                             | warm up time (80°C)                                                               | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                                     | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                      | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                                     | Setzzeit                                    | relaxation time                                                                   | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                                     | Drehwinkel                                  | torque angle                                                                      | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                        |                                             |                                                                                   |                                                                                                   |                                       |
| Ø: 76,3 mm; $\frac{1}{2}$ : 1,30 mm                                                                   |                                             |                                                                                   |                                                                                                   |                                       |
| Mot: DV6BTED, DV6CTED, DV6DTED, DV6C<br>9HD, 9HF, 9HL, 9HP, 9HR<br>1.6 ltr. HDi, 66-85 kW (90-116 PS) |                                             |                                                                                   |                                                                                                   |                                       |
| Peugeot 2008, 3008, 5008, Partner<br>Peugeot 207, 208, 301, 308, 508                                  |                                             |                                                                                   |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                        |                                             | <b>*718.321*</b>                                                                  |                                                                                                   |                                       |