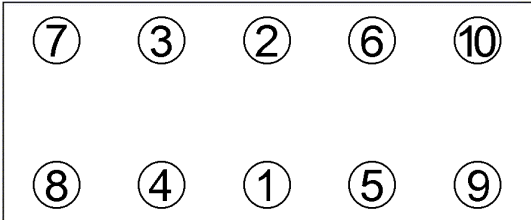


|                                                                                                |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                       |                                                                                                                                          | <b>732.160</b>                                                                                                              |                                                                                                                               | <br>Das Original                                 |
| <b>Tightening Instructions for Cylinder Head</b>                                               |                                                                                                                                          | passend für / suitable for                                                                                                  |                                                                                                                               |                                                                                                                                   |
| <b>Instructions de serrage pour culasse</b>                                                    |                                                                                                                                          | adaptable à / adaptable a                                                                                                   |                                                                                                                               |                                                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>                                                  |                                                                                                                                          | <b>Peugeot</b>                                                                                                              |                                                                                                                               |                                                                                                                                   |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                 |                                                                                                                                          | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                                     |                                                                                                                               |                                                                                                                                   |
|               |                                                                                                                                          |                                            |                                                                                                                               |                                                                                                                                   |
| 267.550<br>M12x1,5x126                                                                         |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                | *<br><br>➤                                                                                                                               | 22 Nm<br>60 Nm<br>220°                                                                                                      |                                                                                                                               |                                                                                                                                   |
| Zeichenerklärung / Explanations / Explication / Explicacion                                    |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
| *<br>★<br>☐<br>●<br>➤                                                                          | neue Zylinderkopf-<br>schrauben verwenden<br>Warmlauf (80°C)<br>Schrauben einzeln lösen<br>und wieder anziehen<br>Setzzeit<br>Drehwinkel | use new cylinder<br>head bolts<br>warm up time (80°C)<br>loosen and tighten<br>each bolt<br>relaxation time<br>torque angle | utiliser des vis<br>neuves<br>chauffage (80°C)<br>deserrer et serrer<br>vis par vis<br>durée de tassement<br>angle de serrage | emplar tornillos nuevos<br>calentamiento (80°C)<br>aflojar y apretar<br>tornillo a tornillo<br>tiempo de espera<br>ángulo de giro |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                 |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
| Ø: 85,9 mm; ½: 1,25 mm                                                                         |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
| Mot. 4HT, DW12BTED4, Q4BA<br>2,2 ltr.HDI / TDCI / TD4                                          |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
| C5, C6, C8, 407, 607, 807 ab 04/06➔<br>Galaxy, Mondeo, S-Max ab 03/08➔<br>Freelander ab 10/06➔ |                                                                                                                                          |                                                                                                                             |                                                                                                                               |                                                                                                                                   |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                 |                                                                                                                                          |                                                                                                                             | <b>*732.160*</b>                                                                                                              |                                                                                                                                   |