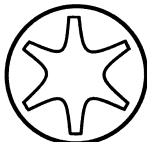
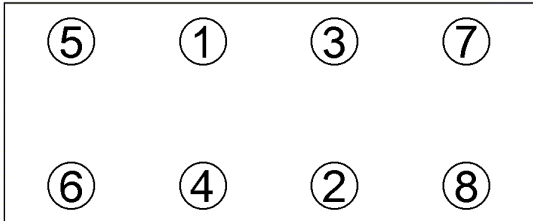


|                                                                                   |                                                  |                                                                                   |                                                                                   |                                          |
|-----------------------------------------------------------------------------------|--------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                          |                                                  | <b>761.338</b>                                                                    |  |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                  |                                                  |                                                                                   |                                                                                   |                                          |
| <b>Instructions de serrage pour culasse</b>                                       |                                                  |                                                                                   |                                                                                   |                                          |
| <b>Prescripciones de apriete para culatas</b>                                     |                                                  |                                                                                   |                                                                                   |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                    |                                                  | passend für / suitable for<br>adaptable à / adaptable a                           |                                                                                   |                                          |
|                                                                                   |                                                  | <b>Ford</b>                                                                       |                                                                                   |                                          |
|                                                                                   |                                                  | <b>Das Original</b>                                                               |                                                                                   |                                          |
|  |                                                  | <b>Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete</b>    |                                                                                   |                                          |
| 804.210<br>M 12 x 87                                                              |                                                  |  |                                                                                   |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                   | * 35 - 40 Nm<br>● 70 - 75 Nm<br>● 5 min<br>► 90° |                                                                                   |                                                                                   |                                          |
| <b>Zeichenerklärung / Explanations / Explication / Explicacion</b>                |                                                  |                                                                                   |                                                                                   |                                          |
| ✱                                                                                 | neue Zylinderkopf-<br>schrauben verwenden        | use new cylinder<br>head bolts                                                    | utiliser des vis<br>neuves                                                        | emplar tornillos nuevos                  |
| ★                                                                                 | Warmlauf (80°C)                                  | warm up time (80°C)                                                               | chauffage (80°C)                                                                  | calentamiento (80°C)                     |
| □                                                                                 | Schrauben einzeln lösen<br>und wieder anziehen   | loosen and tighten<br>each bolt                                                   | deserrer et serrer<br>vis par vis                                                 | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                 | Setzzeit                                         | relaxation time                                                                   | durée de tassement                                                                | tiempo de espera                         |
| ►                                                                                 | Drehwinkel                                       | torque angle                                                                      | angle de serrage                                                                  | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                    |                                                  |                                                                                   |                                                                                   |                                          |
| Mot. TU 29, 6 Cyl., 2,9 l V6<br>107/110 kW (145/150 PS)                           |                                                  |                                                                                   |                                                                                   |                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601    |                                                  |                                                                                   | <b>*761.338*</b>                                                                  |                                          |