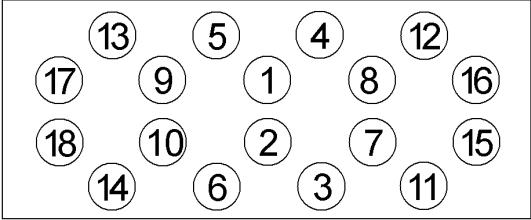


Anziehvorschrift für Zylinderkopf	835.539 passend für / suitable for adaptable à / adaptable a Iveco	 Das Original
Tightening Instructions for Cylinder Head		
Instructions de serrage pour culasse		
Prescripciones de apriete para culatas		

Schraubenkopf / Head shape Tête de vis / Cabeza de tornillo	Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
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The diagram shows 15 numbered circles arranged in a circular pattern, representing the tightening sequence for the cylinder head bolts. The sequence starts at the top (12 o'clock) and proceeds clockwise, with some bolts having multiple steps (e.g., bolt 10 has steps 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15).

Anziehen/ Tightening/ Serrage/ Apriete	Motor 8040.04: * 50 Nm 100 Nm 150 Nm ☐ 150 Nm ★ Warmlauf ☐ 150 Nm nach 1000 km: ☐ 150 Nm	Motor 8040.05/25: * 40 Nm 60 Nm ☐ 60 Nm ➤ 90° ➤ 90°
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Zeichenerklärung / Explanations / Explication / Explicacion				
★	neue Zylinderkopf-schrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos
★	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)
☐	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo
●	Setzzeit	relaxation time	durée de tassement	tiempo de espera
➤	Drehwinkel	torque angle	angle de serrage	ángulo de giro

Motortyp / Engine type / Type de moteur / Tipo de motor 1, 59 mm ÷ 50.8, 55.8, 65P, 65.9 ZETA, 65.12 Turbo ZETA, 79.12Turbo ZETA, A60.10 BUS, A60.9 ZETA BUS Mot. 8040.04 3666 ccm	
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