

|                                                                                                                                                |                                                             |                                                                                                                         |                                                                                                          |                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                       |                                                             | <b>892.203</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Nissan</b>                          | <br><b>Das Original</b> |                                          |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                               |                                                             |                                                                                                                         |                                                                                                          |                                          |
| <b>Instructions de serrage pour culasse</b>                                                                                                    |                                                             |                                                                                                                         |                                                                                                          |                                          |
| <b>Prescripciones de apriete para culatas</b>                                                                                                  |                                                             |                                                                                                                         |                                                                                                          |                                          |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                 |                                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                                 |                                                                                                          |                                          |
| <div><div><div>⑨</div><div>③</div><div>①</div><div>⑤</div><div>⑦</div><div>⑧</div><div>⑥</div><div>②</div><div>④</div><div>⑩</div></div></div> |                                                             |                                                                                                                         |                                                                                                          |                                          |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                | <div><div>✱</div><div>★</div><div>●</div><div>□</div></div> | <div>59 - 69 Nm<br/>98 - 108 Nm<br/>15 min<br/>180 min<br/>30° lösen/loosen<br/>desserrer/aflojar<br/>98 - 108 Nm</div> |                                                                                                          |                                          |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                    |                                                             |                                                                                                                         |                                                                                                          |                                          |
| ✱                                                                                                                                              | neue Zylinderkopf-<br>schrauben verwenden                   | use new cylinder<br>head bolts                                                                                          | utiliser des vis<br>neuves                                                                               | emplar tornillos nuevos                  |
| ★                                                                                                                                              | Warmlauf (80°C)                                             | warm up time (80°C)                                                                                                     | chauffage (80°C)                                                                                         | calentamiento (80°C)                     |
| □                                                                                                                                              | Schrauben einzeln lösen<br>und wieder anziehen              | loosen and tighten<br>each bolt                                                                                         | deserrer et serrer<br>vis par vis                                                                        | aflojar y apretar<br>tornillo a tornillo |
| ●                                                                                                                                              | Setzzeit                                                    | relaxation time                                                                                                         | durée de tassement                                                                                       | tiempo de espera                         |
| ➤                                                                                                                                              | Drehwinkel                                                  | torque angle                                                                                                            | angle de serrage                                                                                         | ángulo de giro                           |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>1, 20 mm ÷                                                               |                                                             |                                                                                                                         |                                                                                                          |                                          |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                 |                                                             | <b>*892.203*</b>                                                                                                        |                                                                                                          |                                          |