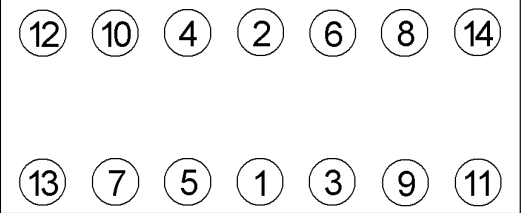


|                                                  |  |                                                                                         |                                                                                                   |
|--------------------------------------------------|--|-----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>         |  | <b>893.812</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><b>BMW</b> | <br>Das Original |
| <b>Tightening Instructions for Cylinder Head</b> |  |                                                                                         |                                                                                                   |
| <b>Instructions de serrage pour culasse</b>      |  |                                                                                         |                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>    |  |                                                                                         |                                                                                                   |

Schraubenkopf / Head shape  
 Tête de vis / Cabeza de tornillo



Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



|             |   |            |
|-------------|---|------------|
| Anziehen/   | * | 30 - 32 Nm |
| Tightening/ | ➤ | 90°        |
| Serrage/    | ➤ | 90°        |
| Apriete     |   |            |

Zeichenerklärung / Explanations / Explication / Explicacion

**Motortyp / Engine type / Type de moteur / Tipo de motor**  
 Mot. M50 B23/B25/B28  
 E36 323i,ti, 325i, 328i  
 E34 525i,ix  
 E39 523i, 528i  
 E38 728i,iL  
 Z3 2.8  
 Ø 85 mm, ± 1,75 mm
 

|                                                                                |                  |
|--------------------------------------------------------------------------------|------------------|
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601 | <b>*893.812*</b> |
|--------------------------------------------------------------------------------|------------------|