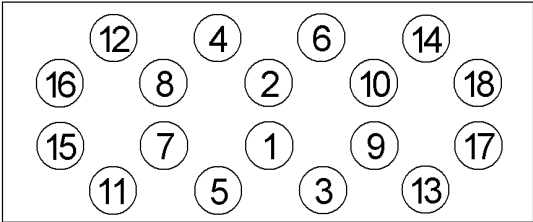


|                                                  |                                                                                                |                                                                                                   |
|--------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>         | <b>896.802</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><b>Land Rover</b> | <br>Das Original |
| <b>Tightening Instructions for Cylinder Head</b> |                                                                                                |                                                                                                   |
| <b>Instructions de serrage pour culasse</b>      |                                                                                                |                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>    |                                                                                                |                                                                                                   |

Schraubenkopf / Head shape  
Tête de vis / Cabeza de tornillo

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



|                                                 |                                |
|-------------------------------------------------|--------------------------------|
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete | 35 Nm<br>70 Nm<br>115 - 130 Nm |
|-------------------------------------------------|--------------------------------|

Zeichenerklärung / Explanations / Explication / Explicacion

|   |                                             |                              |                                |                                       |
|---|---------------------------------------------|------------------------------|--------------------------------|---------------------------------------|
| ✱ | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts  | utiliser des vis neuves        | emplar tornillos nuevos               |
| ★ | Warmlauf (80°C)                             | warm up time (80°C)          | chauffage (80°C)               | calentamiento (80°C)                  |
| ☐ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit                                    | relaxation time              | durée de tassement             | tiempo de espera                      |
| ➤ | Drehwinkel                                  | torque angle                 | angle de serrage               | ángulo de giro                        |

|                                                                |
|----------------------------------------------------------------|
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b> |
| 2,5 Diesel / Turbodiesel                                       |
| 90/110 1984>1995                                               |

|                                                                                |                  |
|--------------------------------------------------------------------------------|------------------|
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601 | <b>*896.802*</b> |
|--------------------------------------------------------------------------------|------------------|