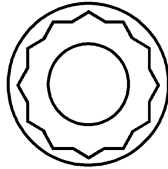
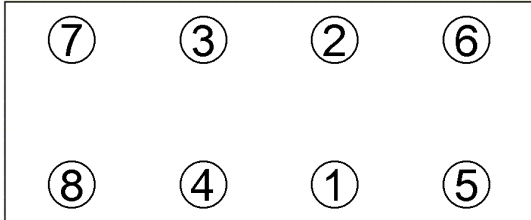


|                                                                                                                                                                                             |                                             |                                                                                              |                                                                                                          |                                       |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                                                                                                                    |                                             | <b>903.300</b><br>passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Opel</b> | <br><b>Das Original</b> |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                                                                                                            |                                             |                                                                                              |                                                                                                          |                                       |
| <b>Instructions de serrage pour culasse</b>                                                                                                                                                 |                                             |                                                                                              |                                                                                                          |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                                                                                                               |                                             |                                                                                              |                                                                                                          |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                                                                                                              |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                      |                                                                                                          |                                       |
|                                                                                                            |                                             |             |                                                                                                          |                                       |
| 273.150<br>M12x146/175                                                                                                                                                                      |                                             |                                                                                              |                                                                                                          |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                                                                                                             | * M12x146x1,5<br>39 Nm<br>➤ 110°<br>➤ 110°  | M12x175x1,5<br>39 Nm<br>130°<br>130                                                          |                                                                                                          |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                                                                                                                 |                                             |                                                                                              |                                                                                                          |                                       |
| ✱                                                                                                                                                                                           | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                  | utiliser des vis neuves                                                                                  | emplar tornillos nuevos               |
| ★                                                                                                                                                                                           | Warmlauf (80°C)                             | warm up time (80°C)                                                                          | chauffage (80°C)                                                                                         | calentamiento (80°C)                  |
| ☐                                                                                                                                                                                           | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                 | deserrer et serrer vis par vis                                                                           | aflojar y apretar tornillo a tornillo |
| ●                                                                                                                                                                                           | Setzzeit                                    | relaxation time                                                                              | durée de tassement                                                                                       | tiempo de espera                      |
| ➤                                                                                                                                                                                           | Drehwinkel                                  | torque angle                                                                                 | angle de serrage                                                                                         | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b><br><br>0,60 mm / 1 hole / right side<br>3.0 Ltr. V6 Diesel<br>130 KW (177PS)<br><br>Y30DT Signum, Vectra C<br>D308L Saab 9-5 |                                             |                                                                                              |                                                                                                          |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                                                                                                              |                                             |                                                                                              | <b>*903.300*</b>                                                                                         |                                       |