

Product info sheet

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Special tools needed?

Yes

Slide-gauge to set exact mounting angle.

Product specific information

Programming

No

Unlocking

No

Adaption values reset

No

Bleed

No

adjustment at mounting_1

Yes

4 cyl: A=cyl 4: 65.6 mm, cyl 3: 153,6 mm, cyl 2: 245 mm, cyl 1: 333 mm.

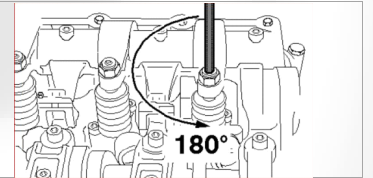
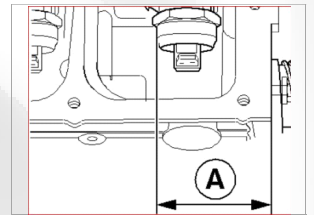
3 cyl: A=cyl 3: 64,8 mm, cyl 2: 156,2 mm, cyl 1: 244,2 mm.

adjustment at mounting_2

Yes

4 cyl: cam on top, adjusting screw clockwise to stop, anticlockwise 180°

3 cyl: cam on top, adjusting screw clockwise to stop, anticlockwise 225°



Tightening torques

Injector/ retaining clamp

12 Nm + 270°

Locknut adjusting screw

30 Nm

Bolts rockershaft

20 Nm + 90°

Bolts valve cover

10 Nm

Assembly instructions

Replace tension bolts

Replace adjusting screw rocker

Replace bolts rockershaft

Replace sealing washer

Core charge terms:

- externally intact,
- no mechanical damage,
- not dismantled,
- no heavy corrosion.