

Product info sh	eet	Robert Bosch	0470	504016
Special tools needed?	Yes			*
 Fix crankshaft with pin in sensorhole Fix camshaft with special tools Tensioning the chain (see picture) 				
	Pro	oduct specific inforn	nation	
Programming	No			
Unlocking	No			
Adaption values reset	No			
Bleed	Yes	Help with manual pump be	fore fuel filter	110000
adjustment at mounting_1	Yes			
Injection point set by timing	g pin			
adjustment at mounting_2		1		Virginia VIV
adjustifient at modifiing_2				
		Tightening torque	es	
High Pressure pipe nuts		30 Nm		
Mounting fuelpump flange	2	25 Nm		
Chain tensioner		60 Nm		A
Pump pulley/sprocket		28 Nm		
Camshaft pulley/sprocket		90 Nm + 60° + 3	20°	

Assembly instructions

Replace bolt camshaft

Recommendation: replace gasket flange Recommendation: replace fuel filter

Core charge terms:

- -externally intact,
- -no mechanical damage,
- -not dismantled,
- -no heavy corrosion.